

# Holly Tray

## Materials:

- [DT06 Holly Texture Tray](#)
- [COE96 Glass](#) (See Right)
- Suitable Glass Separator/ZYP
- Frit Placement Tools

\*Our colors are just ideas!  
As long as your glass is all compatible, use any colors you like.

## Class:\*

- [F2 Fine Frits:](#) (All Transparent Unless Noted)
  - Light Cherry Red
  - Hunter Green
  - Teal Green
  - Light Green
  - Flame Opal
- [Sheet Glass:](#)
  - Double Thick Clear



Begin by treating the molds well with suitable glass separator. We recommend using spray-on ZYP. For a video on how we apply it, [click here](#). If using a spray-on separator, **make sure to wear a mask during application**.

After the separator is completely dry you can begin adding glass to the DT06. Start by placing F2 Light Cherry Red around each cluster of berries and a bit of F2 Flame Opal in the berry centers (**Image 1**).

Add F2 Hunter Green around and in the center of each holly leaf (**Image 2**).

Place F2 Teal Green around all the vines, leaves, and berries (**Image 3**).

Cover the entire lower area of the mold with F3 Light Green. Use a soft brush or your finger to gently sweep away any frit from the raised edges of the mold but be careful not to remove any separator (**Image 4, Page 2**). Roughly 1/32" of frit will be in the lower mold areas.

Cut and clean a 6.75" x 12.75" rectangle of Double Thick Clear and center it on the frit-filled mold (**Image 5, Page 2**). Move the project onto a level shelf in the kiln and fire using the suggested schedule in **Table 1 on Page 2** or your own preferred Full Fuse schedule.

Once the glass is fused and cooled (**Image 6, Page 2**), gently rise off any residual separator with water and center it on the GM97 that has already been primed with separator. Move the project to a level shelf in the kiln and fire using the suggested schedule in **Table 2 on Page 2** or your own preferred Slumping schedule.





Image 4



Image 5



Image 6

**Table 1: Full Fuse\***

Segment	Rate	Temp (°F)	Hold
1	275	1100	10
2	275	1215	60
3	100	1250	15
4	300	1455	10
5	9999	950**	60
6	100	825	10
7	100	500	05

\*\*If using COE90, adjust this to 900°F

**Table 2: Slump\***

Segment	Rate	Temp (°F)	Hold
1	275	1100	20
2	275	1215	20
3	275	1250	05
4	9999	950**	60
5	100	825	10
6	100	500	05

\*\*If using COE90, adjust this to 900°F

\*Before firing, it's important to know your kiln to see if you need to adjust our suggested schedules for your use. For tips on how to do that, [please click here to see our Important Firing Notes!](#)

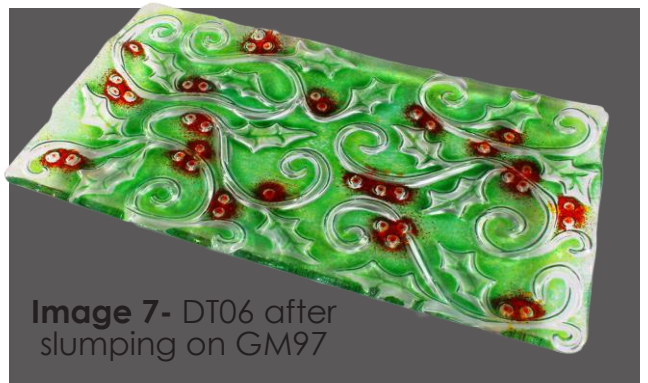


Image 7- DT06 after slumping on GM97

*Featured Molds:*



[DT06 Holly Texture](#)

13" L x 7" W  
14.75" Diagonal



[GM97 Handle Tray](#)

13" L x 7" W  
14.75" Diagonal