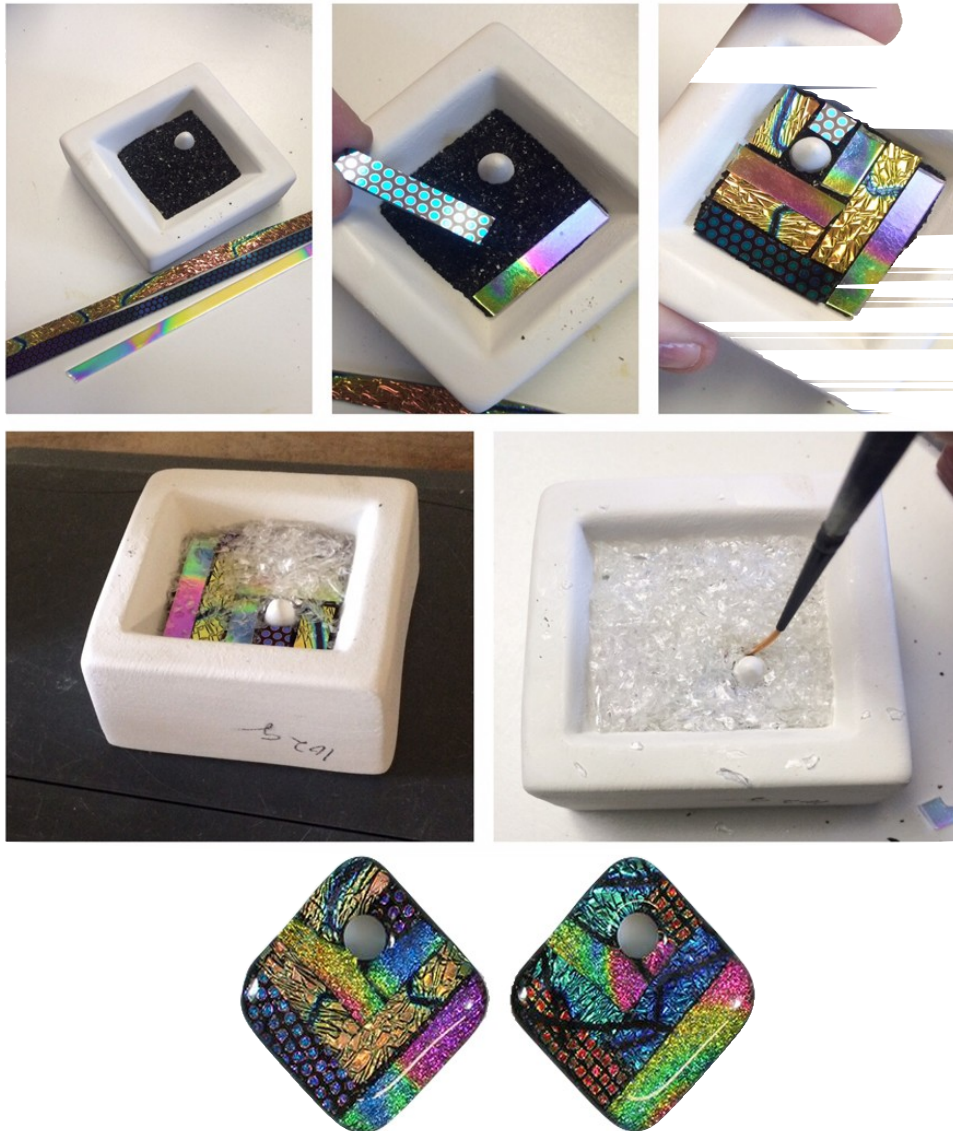


LF61 Square Holey Mold Tutorial



Treat mold with Boron Nitride. Fill with 4 grams fine black frit. Cut 1/4" strips of dichroic. Use a mosaic nipper to nip dichroic in lengths to cover the top of the black frit. Place dichroic on clear, glass side up and dichroic on black, dichroic side up. Place mold on scale and fill with clear medium grain glass until the mold is holding a total weight of 18 grams (weigh the mold first and add until you get 18 grams) use a small brush to sweep the frit back from the ceramic core that will make the hole in the glass and sweep the frit slightly from the mold wall so the glass will roll toward the wall as it fuses and create smooth edges. Fire the piece: 275/1200/30, 50/1280/10, 300/1465*/05, 9999/960/60
*Adjust this temp according to how hot your kiln runs. If your kiln runs true, 1465 is great.