

Mold: LF229 Icicle Nutcracker Ornament

Frit: COE96

- F1 Powder Frits:

- White Opal
- Black Opal
- Flame Opal
- Sunflower Opal

- F2 Fine Frits:

- White Opal
- Champagne O.
- Red Opal
- Black Opal

- F3 Medium Frits:

- Red Opal *
- Black Opal *
- Clear **

* Optional for backing and adding bulk

** Larger grains or nipped sheet glass work as well

Non-Glass Materials:

- Suitable Glass Separator (ZYP Recommended)
- Metallic Gold Paint Pen
- String or Cord

Placement Order:

Beard: F1 White

Belt and Gloves: F1 Black

Epaulettes and Hat Band: F1 Sunflower Opal

Blush: F1 Flame Opal

Face: F2 Champagne Opal

Hat: F2/F3 Black

Hair: F2 White

Jacket: F2/F3 Red Opal

Icicle: F3 Clear (or larger, see above)

Basic Instructions:

Fill the ornament with frit in the order detailed above, with powder frit for finer details, fine frit for larger areas, and medium frit to back and add weight. Be sure to keep the icicle free of any stray color. If using nipped sheet glass for the icicle, take care during placement to avoid removing separator. The fill weight for this mold is about **80 grams of glass in total.**

Transfer the filled mold to a level shelf in the kiln and fire to a **Full Fuse**. Once cool, carefully de-mold the glass and add the details and shine to the eyes, hat band, epaulettes, and buttons with metallic gold paint pen. Then string and display!



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with any further questions!